

CELL :- A354 CELL NAME:-Oil Pump Assembly MACHINE / STAGE :- OPERATION :

KAIZEN THEME :- To reduce mix-up rejection.

WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS :- Less space on working table for assly.



IDEA: Working table modify for single model

COUNTERMEASURE:- Working table modify for single model with proper space for child part.



AFTER

BENCHMARK	10
TARGET	0
KAIZEN START	05.01.16
KAIZEN FINISH	08.01.16

TEAM MEMBERS :-
Dilip, Youraj,

- BENEFITS :-**
- To reduce rejection
 - Reduce operator fatigue
 - Improve 1s,2s level.

KAIZEN SUSTENANCE

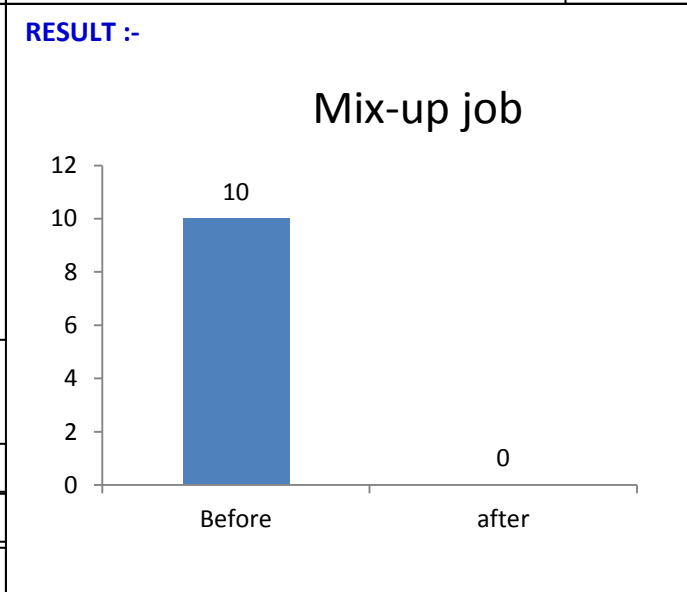
WHY - WHY ANALYSIS :-
Why 1 :- Space less for assly
Why 2 :- Both side assly layout
Why 3 :- combine line for two model

ROOT CAUSE:-combine line for two model

REGISTRATION NO. & DATE:-

REGISTERED BY :-

MANAGER'S SIGN :-



WHAT TO DO-

HOW TO DO:

FREQUENCY :

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
1				