	TPM CIRCLE NO :-	Ι Δ	CTIVITY	КК	кк ом		JH	SHE	ОТ	DM	E&T	1/413241 1824 611227				
ADVIK P15	TPM CIRCLE NAME :		OSS NO. / STEP									i Kai/i	⊦N II)⊦ <i>[</i>	SHEET		
	DEFT - ASSIY		ESULT AREA	Р	Q	DEF :- A	A	С	D	S	М	ا الالالالا				
CELL :- A354 CELL NAME:-Oil Pump Assembly			MACHINE / STAGE :-								OPERATION:					
KAIZEN THEME :- To reduce mix-up rejection.		IDEA: \	IDEA: Working table modify for single model COUNTERMEASURE: Working table modify for BENCHMARK 10													
-			COUNTERMEASURE:- Working table modify for								BENCHMARK					
WIDELY/DEEPLY:-			single model with proper space for child part.										0 05 04 44	_		
			and a second sec								KAIZEN START 05.01.16					
PROBLEM / PRESENT STATUS: - Less space on working table for assly.										TEAM MEMBERS :- Dilip, Youraj,						
										BENEFITS :-						
									2	 To reduce rejection Reduce operator fatigue Improve 1s,2s level. 						
										KAIZEN SUSTENANCE WHAT TO DO-						
			AFTER													
WHY - WHY ANALYSIS :-		RESULT	:-													
Why 1 : Space less for assly											HOW TO DO:					
Why 2 :- Both side assly layout			Mix-up job							HOW TO DO.						
Why 3:- combine lir	ne for two model	10	10 FREQUENCY:													
	8 - 6 -								COST INCURRED FOR MAKING KAIZEN MATERIAL COST LABOUR COST TOTAL COST							
									IVIA	IN			I RS	OTAL COST IN RS		
ROOT CAUSE-:-con	nbine line for two	4 -														
model		2 -							SCC	DE 2	DIAN	I EOP HO	RIZONTAL F	DEDI OVMENIT		
REGISTRATION NO. & DATE:-				0					SR	SCOPE & PLAN FOR HORIZONTAL DEPLOYMING SR. CELL TARGET RESPONSIBILITY STATE						
REGISTERED BY :-			Before			after			NO)		IANGEI	11231 314313	12.1.1312133		
MANAGER'S SIGN :-									1							